













Work Order ID 57289

April 16, 2010 8:32:56 AM

Page 1

Item ID:	D412-706-011	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Fuel Purge Canister					
Start Date:	3/31/10	Start Qty:	1.00		Cust Item ID:	
Required Date:	3/31/10	Req'd Qty:	1.00		Customer:	
Reference:	DISSASSEMBLE					
Approvals:	Process Plan: 	Date:		Tooling:	Date:	
	QC:	Date:		SPC (Y/N):	Date:	
					Run	Start
					Stop	
						


Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-706	A								
100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D412-706-011 CHG002								
110		0.00							
	Pick Kit								
Packaging	Memo	0.00							
Packaging									
120		0.00							
	QC4- 100% Inspect kits for completeness								
QC	Memo	0.00							
Quality Control									



DOCUMENT CONTROL

DC


Document Control



Pick Kit

Packaging

Packaging



QC4- 100% Inspect kits for completeness

QC

Quality Control

DART
Dart Aerospace Ltd.
1270 ABERDEEN ST.
HAWKESBURY, ON, CANADA K6A 1K7

TC APPROVAL
TEL: 1-613-632

P/N	D412-706-011	CHG	CHG002
DESC.	Fuel Purge Canister	STC	SH04-54
LOT	B55524	STC	SR02055
MODEL	Bell 212/412	STC	

MADE IN CANADA

Swalish

5/10/04/16

PL 04/16

(+C)

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Item ID: D412-706-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Fuel Purge Canister

Start Date: 3/31/10 Start Qty: 1.00



Cust Item ID:

Required Date: 3/31/10 Req'd Qty: 1.00



Customer:

Reference: DISSASSEMBLE

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD412-706-011

Location: _____
PPP Rev: 0Rec'd 4/16/10

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

10/04/19ME10-4-19

Picklist Print

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Page 1

Work Order ID: 57289

Parent Item: D412-706-011

Parent Item Name: Fuel Purge Canister

Comments: IPP Rev:E 04.12.03 Remove AN6289-6D; Change Qty of 924-6D to KJ/JLM
 IPP Rev:F 08-05-14 revise comment in seq.17 /24 DD verified
 by:EC IPP rev G
 10.01.18 per DS19494 EC verified by:DD IPP Rev:H 10.03.23

Start Date: 3/31/10

Required Date: 3/31/10

Start Qty: 1.00

Required Qty: 1.00

D3262-043 Manufactured No

Each

0.0000 1.0000

Canister Assembly

D3262-043 *replacement* Manufactured No

110

Each

0.0000 2.0000 *1x*

Canister Assembly

D412-706-011 Manufactured No

Each

1.0000 1.0000

Fuel Purge Canister

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG031

1

55524

1

+ 55533

57408 *Per 4/1/10*

57408 *57289*

(- 55524) / 10